



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A94-3700-A-01
Job Sheet 200271



Part No: RBE350A94-3700-A-01

Job Qty: 30 pcs

Part Name: Tube

42 pcs. 21 9-89



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/9/19

Job Tracking No:

Due Date: 11/15/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG RBE350A94-3700-A Rev 7 IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	SL-154 - 1	30 pcs		11/15/19	1.00	7.50	SL-154 - 1		JB 19-10-11
120	QC 2	30 pcs		11/15/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		JB -19-10-11

Dart Aerospace Ltd.
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CANADA
TEL: 1 613 632-5200
E-mail: sales@dartaero.com
www.dartaero.com



Container No: S221774

Part: RBE350A94-3700-A-01

Job No: 200271

Serial No/Batch: S221774

Revision: 7

Inspector:

Exp Date:

Plex 9/9/19 3:30 PM Dart.Renwick.Jennifer

						QC 2 - 63	
						QC 2 - 8	
						QC 2 - 66	
						QC 2 - 64	
						QC 2 - 65	
						QC 2 - 5	
						QC 2 - 71	
						QC 2 - 73	
						QC 2 - 69	
						QC 8 - 12	
						QC 8 - 14	on 19/10/12
						QC 8 - 17	
130 QC 8	30 pcs	11/15/19	0.00 0.00			QC 8 - 20	
						QC 8 - 25	
						QC 8 - 3	
						QC 8 - 32	
						QC 8 - 33	
						QC 8 - 35	
						QC 8 - 39	
						QC 8 - 4	
						QC 8 - 44	
						QC 8 - 45	
						QC 8 - 49	
						QC 8 - 58	
						QC 8 - 8	
						QC 8 - 9	
						QC 8 - 68	
						QC 8 - 67	
						QC 8 - 1 (A)	
						QC 8 - 47	
						QC 8 - 40	
						QC 8 - 52	
						QC 8 - 23	
						QC 8 - 57	
135 Handfinish - 7-1-BeadBlast-B4B	30 pcs	11/15/19	0.00 3.00			Handfinish - 7 - 1 - B4B	REB 19-10-15
						Handfinish - 7 - 2 - B4B	
150 Outsource - 12 - Black Oxide	30 pcs	11/15/19				GRO002-VC 10	on 2019-10-16
160 Packaging 2-1 - Receive - B4B	30 pcs	11/15/19	0.00 0.00			Packaging 2 - 1 - B4B	
						Packaging 2 - 2 - B4B	
						Packaging 2 - 3 - B4B	
						Packaging 2 - 5 - B4B	
						Packaging 2 - 4 - B4B	
						Packaging 2 - 6 - B4B	
						Packaging 2 - 7 - B4B	
						Packaging 2 - 8 - B4B	
						Packaging 2 - 9 - B4B	
						Packaging 2 - 10 - B4B	
						Packaging 2 - 11 - B4B	
						Packaging 2 - 12 - B4B	
						Packaging 2 - 13 -	on 2019-10-16

				B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
170 QC 6	30 pcs	11/15/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	OCT 30 2019 68
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
180 Packaging 3-1 - Stock - B4B	30 pcs	11/15/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	DAS
				Packaging 3 - 5 - B4B	28
				Packaging 3 - 6 - B4B	9-89
				Packaging 3 - 7 - B4B	
				Plex 9/9/19 3:30 PM Dart.Renwick.Jennifer	

				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
210 QC 21 - SA				QC 21 - SA - 21	DAG
30 pcs				QC 21 - SA - 70	21
11/15/19				QC 21 - SA - 53	9-89
0.00 0.00					OCT 31 2019

AA

DWG REV:

Part Op 110 - SL-154 (MORI SL-154 LATHE) 1-Machine as per FOLIO FB780 FOLIO REV: 7 2-Deburr 3-Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

135 - Bead blast

150 - -Issue P/O to Groupe Altech; PO 44777 -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required

160 - (Receive & Inspect for Damage & Mat'l Certs)

170 - (QC6- All purchased or subcontracted products)

180 - (Identify as per dwg & Stock Location: _____)

210 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-A513-T-0.750W0.085	A513 Seamless Alloy Steel Round Tubing 0.75"dia. x 0.085" Wall	36.6900 ft (1.223 ea)	110-SL-154 - 1	<u>5179661</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-SL-154 - 1	MT-A513-T-0.750W0.085	37	72	0

Part Specifications

Specifications could not be found.

Plex 9/9/19 3:30 PM Dart.Renwick.Jennifer



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PURCHASE ORDER POHB044777



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044777

PO Date: 10/15/19

Due Date: 10/23/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-10-21

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	201265	RB T101308-1	RB T101308 RevA	Jack Screw -Issue P/O: -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL- PRF-16173 Grade 3 Class 1 or MIL-c- 81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required	Firmed	-	10/23/19	7 pcs	0 pcs	7 pcs	\$0.89/pcs	\$6.23
2	200271	RBE350A94-3700-A-01	RBE350A94-3700-A Rev 7	Tube -Issue P/O to Groupe Altech -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	10/23/19	42 pcs	0 pcs	42 pcs	\$3.87/pcs	\$162.54
3	201169	RBT18520-9	RBT18520 Rev Q	Extension -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	10/23/19	4 pcs	0 pcs	4 pcs	\$4.35/pcs	\$17.40



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PURCHASE ORDER **POHB044777**



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	196882	RB6796941	RB6796941 Rev 11	Seals Replacement, Accessories Gear Box -Issue P/O; ***parts are to be stripped first*** -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type 1144 stress proof -Certificate of Conformity is required	Firmed	-	10/23/19	2 pcs	0 pcs	2 pcs	\$120.00/pcs	\$240.00
<i>w/o 196882 is with Steven Drouin</i>												
Line Item Note RB6796941-17 x 2 pcs RB6796941-18 x 2 pcs sent for re-work												
											Grand Total:	\$426.17

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/21/19 12:58 PM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(023281-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

023281 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expedition Ship date		Cr�� Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
24-Oct-2019		Jigar Patel				POHB044777			
#Ligne Line#	No. de S��rie / # Pi��ce Part Number /Line Item Details Job # / Ref #	Description pi��ce(s)		CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qt�� NC/ NC Qty	Qt�� Scrap/	�� venir / Back Order
1	RBT101308-1 Rev.A	RB T101308 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL/CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL -C-81309 TYPE 3 OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS		OXIDE-BLACK CH	7	7	0	0	0
2	RBE350A94-3700-A-01 Rev.7	RBE350A94-3700-A 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1		BLACK-OXIDE CH	42	42	0	0	0
3	RBT18520-9 Rev.Q	RBT18520 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1		OXIDE-BLACK CH	4	4	0	0	0

RECEIVED

OCT 24 2019

DART AEROSPACE LTD.

RECEIVED
 OCT 24 2019
 DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Épaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.